

Date: Wednesday, 29/10/2008 1:23:15 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 43073		
Estimate Number	: 13426		
P.O. Number	:	Part Number	: PB6743001209
This Issue	: 29/10/2008 S.O. No. :	Drawing Number	: B6743001 P.17
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 41486	Material	:
Written By	:	Due Date	: 05/11/2008 Qty: 20 Um: Each
Checked & Approved By	: MF 08-10-29		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6TS1000W120

6061T6 SQ TUBE 1.00 x 1.00 X .120w



✓ Comment: Qty.: 0.8969 f(s)/Unit Total: 8.9691 f(s)

6061T6 SQ TUBE 1.00 X 0.120 wall

batch: M109928

SAD 08-11-20

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.050" chamfer on both ends of tube

3- deburr

SPD 08-11-20 (28)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Soolu20 (420)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STY38

20/11/20 (20)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/24

Job Completion



MF 08-11-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

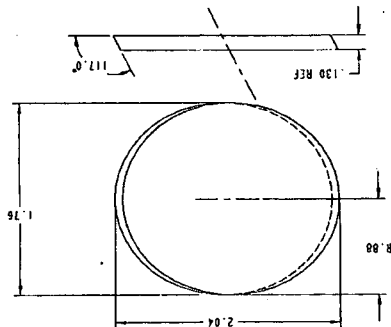
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

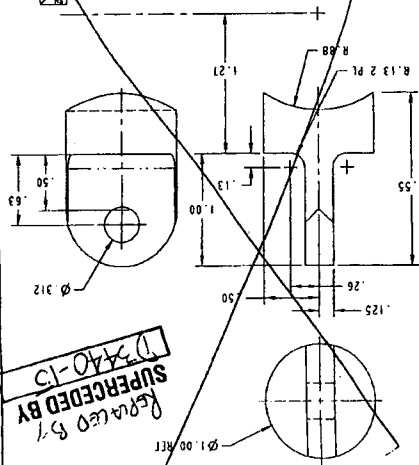
ORIGINAL

PREMIER AVIATION, INC.
5025 Aviation Parkway, Grand Prairie, Texas 75052
D 030488 CODE 15681 NO. 850 NO. 81
17 07 45

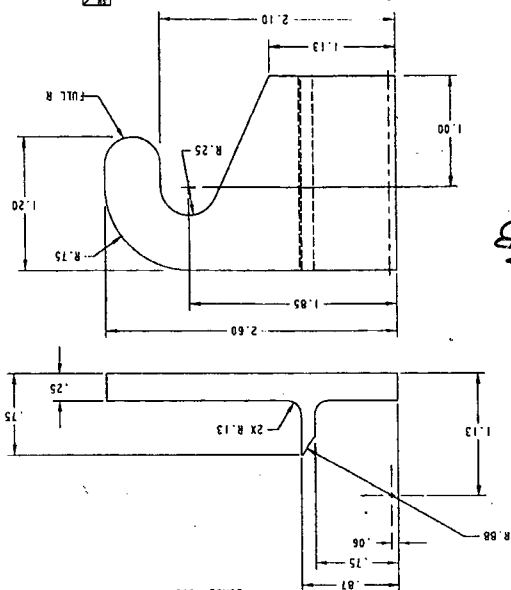
②
MATERIAL: .125 THK, 6061-T6
00-A-250/11
SCALE 2.000



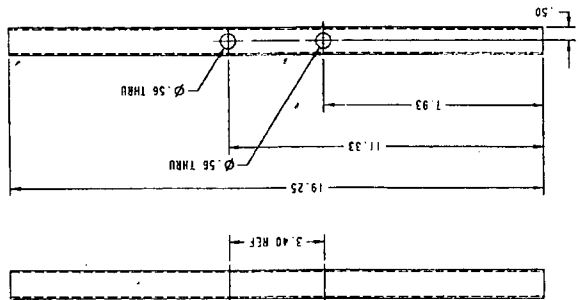
~~-215 CONTOURED MALE EYE~~



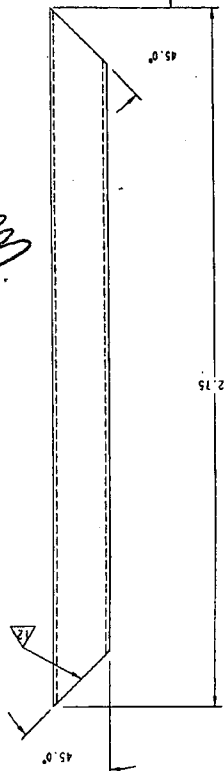
2 -213 FLANGED HOOK



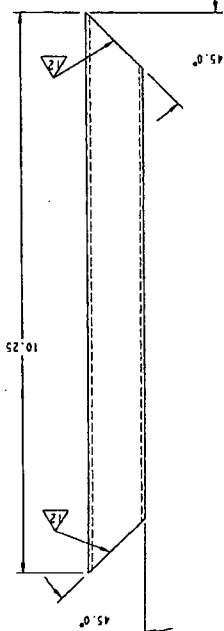
② -203 SQUARE TUBE



-211 SQUARE TUBE
 WALL: 1.00 SO X .065 WALL, 6061-T6
 00-Y-200/8
 SCALE 1.000
 (12)



209 SQUARE TUBE
MATERIAL: 1.00 SQ X .065 WALL, 6061-T6
00-A-200/8
SCALE 1:000



RELEASED

RECEIVED BY
17440-15